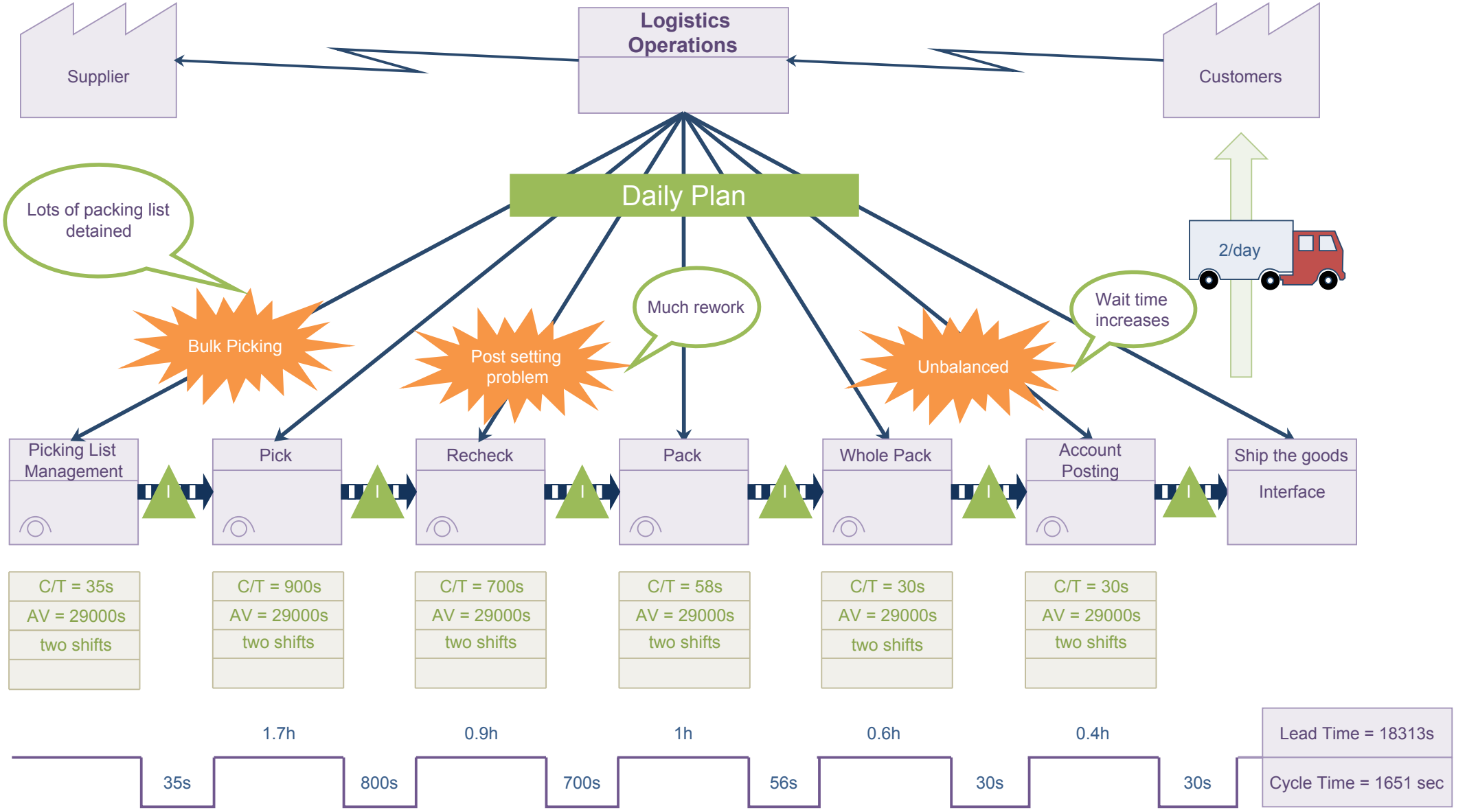
Supplier
Logistics Operations
Customers
Daily Plan
Lots of packing list detained
Bulk Picking
Post setting problem
Much rework
Unbalanced
Wait time increases
2/day
Picking List Management
Pick
Recheck
Pack
Whole Pack
Account Posting
Ship the goods
Interface
C/T = 35s
AV = 29000s
two shifts
C/T = 900s
AV = 29000s
two shifts
C/T = 700s
AV = 29000s
two shifts
C/T = 58s
AV = 29000s
two shifts
C/T = 30s
AV = 29000s
two shifts
C/T = 30s
AV = 29000s
two shifts
1.7h
0.9h
1h
0.6h
0.4h
35s
800s
700s
56s
30s
30s
Lead Time = 18313s
Cycle Time = 1651 sec