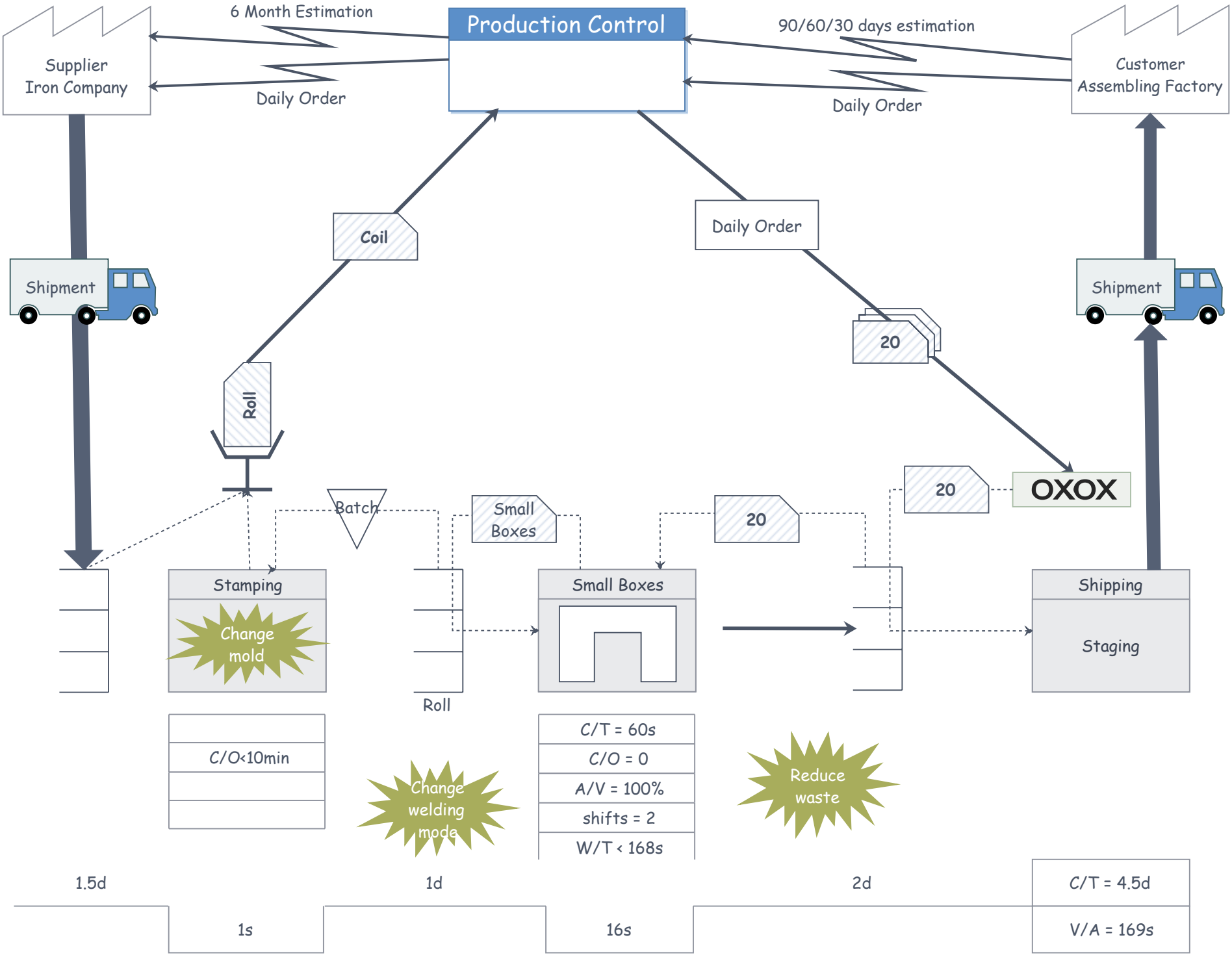
Production Control
6 Month Estimation
Daily Order
Supplier
Iron Company
90/60/30 days estimation
Daily Order
Customer
Assembling Factory
Coil
Daily Order
Shipment
Shipment
20
Roll
20
OXOX
Batch
Small
Boxes
20
Stamping
Change
mold
Small Boxes
Shipping
Staging
Roll
C/O<10min
Change
welding
mode
C/T = 60s
C/O = 0
A/V = 100%
shifts = 2
W/T < 168s
Reduce
waste
1.5d
1d
2d
C/T = 4.5d
1s
16s
V/A = 169s