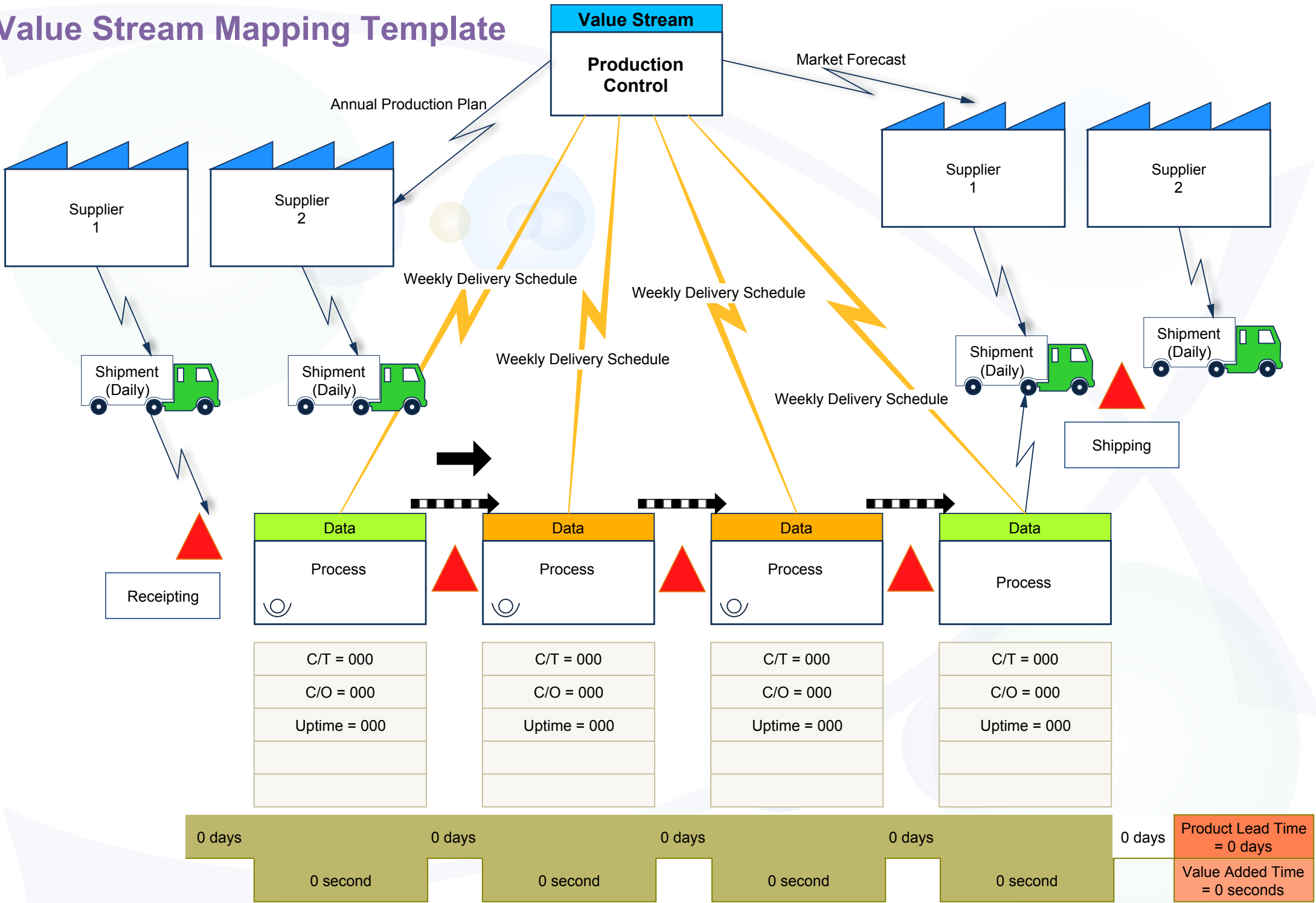


Value Stream Mapping Template



Value Stream
Production Control

Supplier 1

Supplier 2

Supplier 1

Supplier 2

Shipment (Daily)

Shipment (Daily)

Shipment (Daily)

Shipment (Daily)

Shipping

Receipting

Data
Process

Data
Process

Data
Process

Data
Process

C/T = 000
C/O = 000
Uptime = 000

C/T = 000
C/O = 000
Uptime = 000

C/T = 000
C/O = 000
Uptime = 000

C/T = 000
C/O = 000
Uptime = 000

0 days	0 days	0 days	0 days	0 days	0 days	0 days	Product Lead Time = 0 days
0 second	0 second	0 second	0 second	0 second	0 second	0 second	Value Added Time = 0 seconds