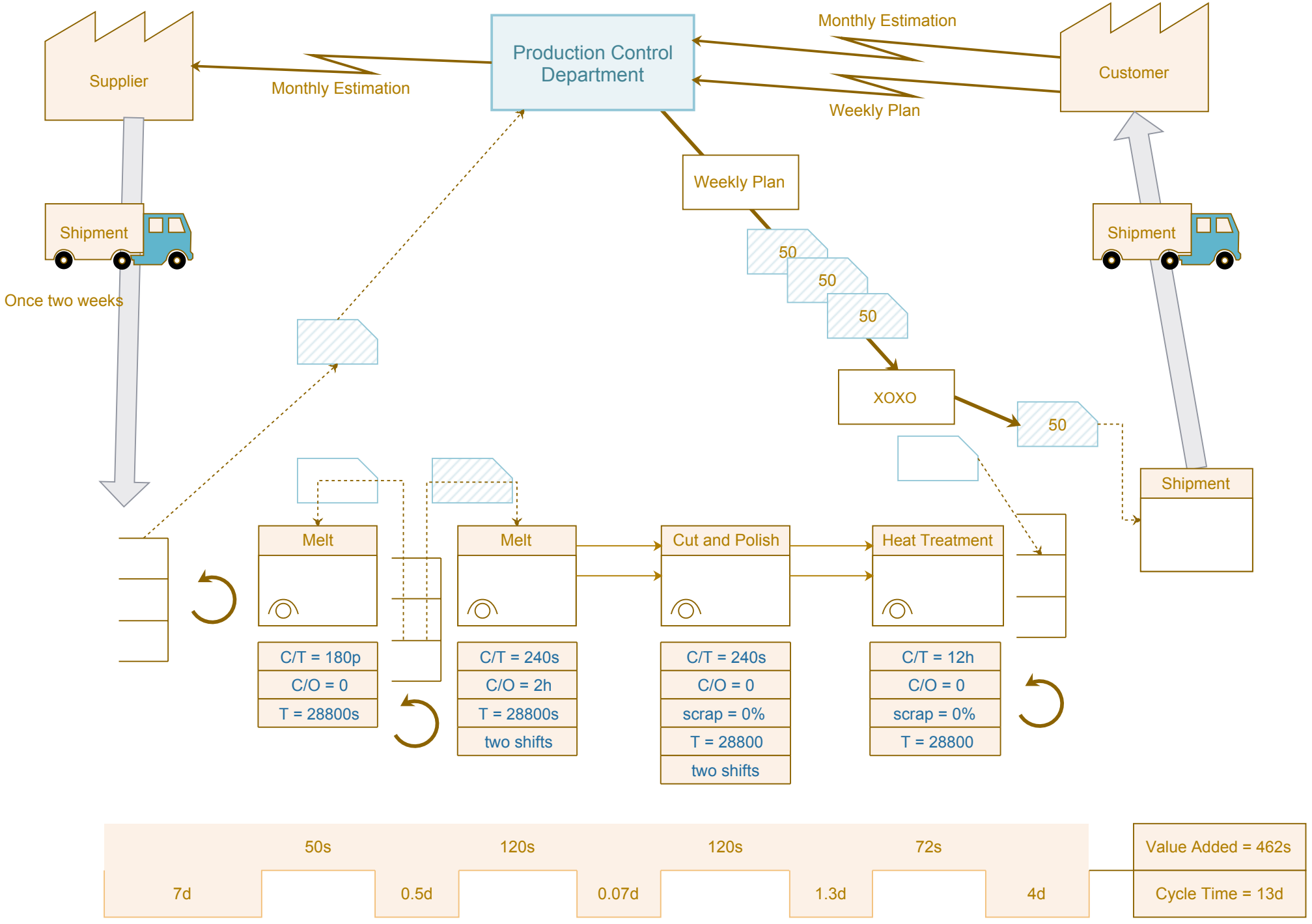Production Control Value Stream Map