Graduation Procedure Value Stream

Students' Affairs Office

Processing Control

Daily Estimation

Daily Estimation

Orange Juice Drinker

Form		Diploma
1000/day on average	**Exception Plans**	About 500/day

Get Form	Get Certificate	Return Reading Card	Clear Charges	Residence Transference	Get the Diploma
C/T = 50s	C/T = 80s	C/T = 150s	C/T = 110s	C/T = 55s	C/T = 30s
scrap = 5%	scrap = 15%	scrap = 5%	scrap = 10%	scrap = 25%	scrap = 5%

30s		50s		80s		150s		110s		55s
	100s		400s		350s		180s		400s	