



5W's & 1H

3-Mus

HOW?

- How to do it?
- How could be done?
- How should it be done?
- Could this method be used in other areas?
- Is there any other ways to do it?
- Are there any 3-Mus in the method?

WHAT?

- What to do?
- What is being done?
- What should be done?
- What else can be done?
- What else should be done?
- What 3-Mus are being done?

WHY?

- Why does he/she do it?
- Why do it?
- Why do it there?
- Why do it then?
- Why do it that way?
- Are there 3-Mus in the way of thinking?

WHERE?

- Where to do it?
- Where is it done?
- Where should it be done?
- Where else can it be done?
- Where else should it be done?
- Where are 3-Mus being done?

WHO?

- Who does it?
- Who is doing it?
- Who should be do it?
- Who else can do it?
- Who else should do it?
- Who's doing 3-Mus?

WHEN?

- When to do it?
- When is it done?
- When should it be done?
- When else can it be done?
- When else should it be done?
- Are there any time 3-Mus?

Muda (Waste)

Muri (Strain)

Mura (Discrepancy)